

Date: Tuesday, 21/11/2006 10:08:03 AM
User: Linda Lacelle

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	WEARPLATE
Job Number	29538	Part Number	D2975
Estimate Number	10673	Drawing Number	D2975 REV A
P.O. Number	N/A	Project Number	N/A
This Issue	21/11/2006 S.O. No. N/A	Drawing Revision	A
Prsht Rev.	NC	Material	N/A
First Issue	N/A	Due Date	15/12/2006
Previous Run	29538	Qty:	20
Written By		Um:	Each
Checked & Approved By			
Comment	Est: C 02.10.23 Re-format KJ Est Rev:D Now on Waterjet 06-11-21 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1010S16GA	1010/1025/A21/6aA SHEET
		 Comment: Qty.: 0.2896 sf(s)/Unit Total : 5.7918 sf(s) 1010/1025/A21/6aA SHEET .063" Batch: M101463 <i>M1 08. 11 30</i> (20)
2.0	WATER JET	 Comment: FLOW WATER JET 1-Cut as per Dwg D2975 Dwg Rev: A <i>M1 08. 11 30</i> (20) Prog Rev: A
3.0	QC2	 Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>M1 08. 11 30</i> (20)
4.0	QC8	 Comment: SECOND CHECK <i>M1 08. 11 30</i> (20)
5.0	BRAKE NC	 Comment: NC BRAKE Deburr if necessary <i>SAD 06.12.02 20</i> (20) <i>g</i> Form as per dwg D2975 using DT8179 <i>DT 8261 DT 8324</i> <i>g,200</i>

Date: Tuesday, 21/11/2006 10:08:04 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 29538

Part Number: D2975

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Mo6/12/05 (20)

7.0 LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Weld hard surface using DT8210 as per Dwg D2975 & QSI 004

Qty Description Batch

A/R 7560 Hardcoat Rod M10 2885

mf. 06-12-27 (20)

8.0 QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

07/01/03 (20)

9.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

FL / a.m. 07/01/04 (20)

10.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

FL 07/01/04 (20)

11.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: SH112

JB 07/01/04 (20)

PU 07/01/04

12.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.01.05

Job Completion

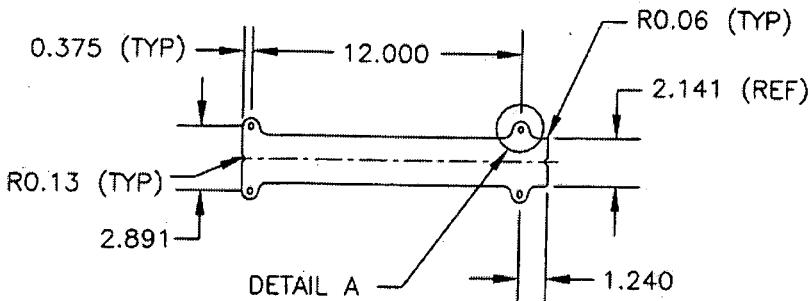
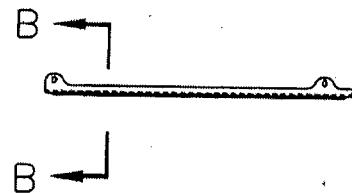


U 07.01.05

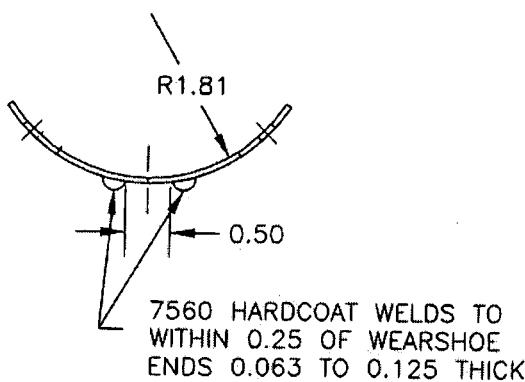


COPY ISSUED

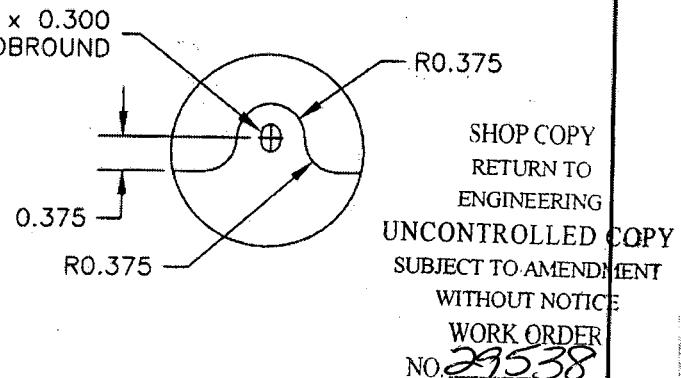
DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. BELLEVUE, WA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2975
DATE 00.03.10		TITLE WEARPLATE
A	00.03.10	SCALE 1:8

FLAT PATTERNBENDING DETAILSECTION B-B

SCALE 2:5

DETAIL A

SCALE 2:5

**RELEASED**
00.05.11 *[Signature]*

BREAK ALL SHARP EDGES 0.010 TO 0.020
MATERIAL: AISI 1010-1025 OR ASTM A36/A366 SERIES STEEL

16 GAUGE (0.063 THICK)

FINISH: POWDER COAT GREY SANTEX (REF. 4.3.5.6) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

Copyright © 2000 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

DART AEROSPACE LTD

Work Order: 29538

Description: Wearplate

Part Number: 02975

Inspection Dwg: D2975 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:

三

Date: 06/11/30

Audited by:

10

Oct 30

Prototype Approval:

NA

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	